


OBSOLETE VERSION - DO NOT USE

	Global Supplier Standards Manual - Tooling		
	Global Supplier Standard		
	For External Distribution	AE-PSOS-ST-14-E	Rev 2.0
			Page 1 of 2

Revision	Release Date	Description of Changes
1.0	01-April-2018	• Initial release
2.0	01-October-2018	• Transferred to new GSSM template

Prepared		Approved	Released
Process Leader	Subject Matter Expert	Process Champion	BOS Team
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Approval records maintained by BOS Team

1.0 Purpose

This standard communicates Adient's minimum set of requirements to the suppliers. It is the expectation of Adient that all suppliers - Direct and Indirect, Supply Chain and Tooling, Machinery & Equipment - comply with all the requirements and expectations documented in the Global Supplier Standards Manual (GSSM).

2.0 Scope

This standard applies to all Adient 3rd party suppliers.

3.0 Responsibility

All external suppliers (Direct and Indirect, Supply Chain and Tooling, Machinery & Equipment Suppliers) are expected to comply with all requirements and expectations documented in the GSSM.

Suppliers are responsible for reviewing new and revised Adient Requirements including Customer Requirements and determining the impact on their Quality Systems and promoting awareness of the GSSM at their locations

Each Direct and Indirect, Supply Chain and Tooling, Machinery & Equipment Supplier is expected to comply with all requirements and expectations documented in Adient's Global Supplier Standards.

4.0 Process

4.1 Standard Practices

- The Tooling and Equipment Chapter of the Global Supplier Standards Manual was developed to present a minimum set of requirements to current and potential suppliers.
- The manual is divided into three specific sections which can found on the Supplier Portal:

<http://www.adient.com/suppliers/supplier-expectations>

4.1.1 Injection Mold

- a. Global Injection Mold Standards
- b. Injection Mold Tooling Responsibilities

4.1.2 Metal Stamping Dies

- a. Metal Stamping Dies – Global Tooling Standards
- b. Metal Stamping Dies – Global Tooling Guideline
- c. Metal Stamping Dies and Gages - Part Supplier Tooling Responsibilities
- d. NA Metal Stamping Die – Gage Standards
- e. Incremental Formability Report
- f. Adient Standard for Relief Notches

	Global Supplier Standards Manual - Tooling			
	Global Supplier Standard			
	For External Distribution	AE-PSOS-ST-14-E	Rev 2.0	Page 2 of 2

- 4.1.3 Supplier Tooling Audit and Invoice
 - a. Required Invoice Information (RII)

5.0 Records/Logs

Not applicable.

6.0 References

Adient Supplier Portal: <https://www.adiant.com/suppliers>